



## Ozonation of Cationic Red X-GRL in aqueous solution: Kinetics and modeling

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### ABSTRACT

Ozonation of Cationic Red X-GRL was investigated in a semi-batch column reactor under various operating conditions such as gas flow rate  $Q_G$ , temperature  $T$ , initial concentration  $C_{D,0}$ , and pH. The relative contributions of ozone direct oxidation and  $\bullet\text{OH}$ -facilitated indirect oxidation of the dyestuff were quantified, and the overall rate constant  $k_T$  and the kinetic regime of the reaction were determined by interpreting the experimental data with a newly derived kinetic model. The Hatta number of the reaction was found between 0.053 and 0.080, indicating that the reaction occurred in the liquid bulk, i.e. the slow kinetic regime. The ratio  $\gamma$  of indirect oxidation rate constant  $k_R$  to  $k_T$  decreased from 11.50% at pH 9.24 to 2.47% at pH 3.15. A mechanistically sounder model was derived to describe the reaction kinetics, which takes into account mechanisms of ozone decomposition and dyestuff degradation, and gas–liquid mass transfer. Good agreements were obtained between the experimental and calculated concentrations of Cationic Red X-GRL  $C_D$ , dissolved ozone  $C_A$ , ozone in off gas  $C_{A,G}$ , and nitrate. Furthermore, a model-based sensitivity analysis of  $C_D/C_{D,0}$ ,  $C_A$ , and  $C_{A,G}$  was performed with respect to various model parameters.

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### 1. Introduction

Industrial dyeing processes lead to an estimated annual discharge of 30,000–150,000 tons of dyes into various receiving water bodies [1]. In addition to unpleasant aesthetic effects, dyestuffs have been associated with carcinogenic and/or teratogenic effects [1,2]. Yet, it has been a challenging technical issue to degrade dyestuffs from textile wastewater through conventional wastewater treatment processes because of their photo stability and resistance to biological degradation [1–4].

Ozonation has been very effective for degrading recalcitrant compounds in water and wastewater [5]. In the aqueous environment, ozone  $\text{O}_3$  can decompose into hydroxyl radical  $\bullet\text{OH}$  through a series of reactions including initiation and propagation [6–8]. Researchers have devoted extensive efforts for removing hazardous dyestuffs and examining the role of ozonation. Wang et al. [9] showed that ozonation is a highly effective way to remove the color of an azo dye, Remazol Black 5, and ozonation can enhance the biodegradability of azo dyes. Koch et al. [10] found that ozonation can almost completely degrade hydrolyzed Reactive Yellow 84. The azo group and sulfonic group were oxidized to nitrate and sulfate, respectively, and the main oxidation products of organic

carbon are formic acid and oxalic acid [10]. Zhang et al. [11] identified the ozonation intermediates of hydrolyzed C.I. Reactive Red 120, and revealed the decomposition pathways during the ozonation process. Constapel et al. [12] studied ozonation of selected reactive dyes from textile wastewater, and revealed that the ozone treatment finally led to short-chained carboxylic acids and mineralized products. Shen et al. [13] asserted that ozonation appears to be a powerful tool for rapidly decolorizing wastewater containing textile dyes without forming appreciable waste residues.

On the other hand, ozonation involves complex gas–liquid processes where mass transfer and chemical reactions can control the overall kinetics [14,15]. Wu and Wang [16] developed a model to predict the enhancement factor of ozone mass transfer in ozonation of azo dye in a semi-batch column reactor. Based on relative contributions of direct ozonation and  $\bullet\text{OH}$ -facilitated indirect oxidation to the overall dye degradation, Lopez-Lopez et al. [17] proposed a steady state model to determine the mass transfer, self-decomposition, and solubility parameters of ozone. Recently, Tokumura et al. [18] examined the ozone decolorization and mineralization of azo dye Orange II based on a model consisting of the ozone direct oxidation rate and gas–liquid mass transfer. However, there has been little information available on modeling the overall ozonation kinetics considering the overall mechanisms such as gas–liquid mass transfer, and chemical reactions with both ozone and  $\bullet\text{OH}$ . Furthermore, a sound mathematical model is highly desirable to aid in the understanding of the ozonation process and to facilitate sound design and application of the process. Such a model could facilitate interpretation and prediction of temporal

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performance of ozonation with respects to ozone direct reaction and •OH indirect reaction of dyes, and such model-based analyses can reveal the intrinsic relationships among the chemical reaction rate, mass transfer parameters of gas–liquid interface, concentration of intermediates and products, and reaction conditions [19]. Lastly, the model should be extensible so that modifications in reaction mechanism or rates can be incorporated into the modeling framework [14,15].

Applying tertiary butanol (TBA) as a scavenger to inhibit the reaction between •OH and Cationic Red X-GRL, our previous studies [20] determined the direct ozone reaction rate (i.e. in the absence of •OH-mediated indirect oxidation). In the present work, oxidation of the azo dye Cationic Red X-GRL by ozone direct reaction coupled with •OH indirect reaction was investigated in the semi-batch column reactor under various operating conditions such as gas flow rate  $Q_G$ , temperature  $T$ , initial Cationic Red X-GRL concentration  $C_{D,0}$ , and pH. The overall rate constants and the kinetic regime of the reaction between the oxidants and the dyestuff were determined by interpreting the experimental data with the new kinetic model. A mechanically sounder kinetic model was derived based on mechanisms of ozone decomposition and dyestuff degradation, and taking into account gas–liquid mass transfer. Furthermore, a sensitivity analysis was performed using the model aim to gain deeper insight into the degradation kinetics and mechanisms.

## 2. Materials and methods

Most of the information related to this section can be found in previous papers [20,21]. The commercial azo dye Cationic Red X-GRL was purified by the methanol recrystallization method. The molecular weight of the Cationic Red X-GRL is  $356.84 \text{ g mol}^{-1}$ , and its maximum absorbance wavelength is at 530 nm.

Ozonation tests were carried out in a 3.5 L semi-batch Pyrex glass column reactor submerged in a thermostatic bath to keep the temperature at the desired value  $\pm 0.5^\circ\text{C}$  as described in a previous work [20]. The reactor was equipped with inlets for gas (ozone–oxygen) feeding, water sampling, off gas, and temperature measurement. The Cationic Red X-GRL solutions buffered with orthophosphoric salt which was prepared by adding sodium hydroxide to adjust pH of orthophosphoric acid solution to desired pH values and the ionic strength  $I$  was set to 0.1 M. The ozone–oxygen mixture was produced in a CHYF-3A ozone generator (Rongxing Elec., China) to which oxygen was fed from a commercial cylinder. The input and off gas mass concentrations of ozone were determined iodometrically [20]. Then, the ozone partial pressure  $P_A$  in the gas phase was determined by the relationship of input and off gas mass concentration of ozone. Samples taken from reactor periodically were analysed for Cationic Red X-GRL using a UV–vis spectrophotometer (Pgeneral, China), where samples were scanned at a wavelength ranging from 800 to 200 nm. The concentration of ozone in aqueous solution  $C_A$  was also measured colorimetrically by the Indigo method [20] at 600 nm which does not interfere with the absorbance of Cationic Red X-GRL.

The values of the volumetric mass transfer coefficient  $k_L a$  were obtained from a previous study [20] and are listed in Table 1. Previous direct oxidation experiments [20] determined that the stoichiometric ratio  $z$  of ozone to Cationic Red X-GRL is 4.

The Henry's law constants of ozone in water as a function of pH and  $T$  were obtained from Sotelo et al. [22]. By means of Henry's law, the equilibrium concentration of ozone  $C_A^*$  was deduced and are listed in Table 1. The diffusivity of ozone  $D_A$  in water was obtained from Matrozov et al. [23] as 1.08, 1.24, 1.42, 1.61, and  $1.80 \times 10^{-9} \text{ m}^2 \text{ s}^{-1}$  at 288, 293, 298, 303, and 308 K, respectively.

**Table 1**  
Influence of experimental conditions on conversion of Cationic Red X-GRL, and the calculated model parameters.

Run	$T$ (K)	pH	$Q_G$ (L h <sup>-1</sup> )	$P_A$ (kPa)	$C_A^* \times 10^{-4}$ (M)	$C_{D,0} \times 10^{-4}$ (M)	$1 - C_D/C_{D,0}$						$-dC_D/dt \times 10^7$ (M s <sup>-1</sup> )	$k_L a \times 10^3$ (s <sup>-1</sup> )	$E$	$k_D$ (M <sup>-1</sup> s <sup>-1</sup> )	$k_T$ (M <sup>-1</sup> s <sup>-1</sup> )	$\alpha_R \times 10^2$	$\gamma \times 10^{10}$	$H a \times 10^3$
							1 min	2 min	3 min	4 min	5 min	6 min								
1	298	3.15	100	1.78	1.42	1.34	0.172	0.370	0.542	0.715	0.814	0.877	4.88	12.25	1.12	203	208	2.47	3.02	54
2	298	5.75	100	1.72	1.28	1.38	0.186	0.365	0.545	0.676	0.793	0.877	4.95	12.25	1.11	206	212	2.92	3.65	55
3	298	8.14	100	1.74	1.21	1.30	0.193	0.390	0.562	0.679	0.785	0.871	5.46	12.25	1.47	203	217	6.25	7.97	54
4	298	9.24	100	1.80	1.21	1.44	0.198	0.411	0.562	0.730	0.821	0.887	6.04	12.25	1.62	202	228	11.50	15.44	59
5	298	3.15	100	1.79	1.43	2.12	0.133	0.296	0.455	0.578	0.674	0.768	5.71	12.25	1.30	203	211	3.74	4.64	68
6	298	5.75	100	1.76	1.31	2.02	0.160	0.329	0.464	0.593	0.696	0.770	5.80	12.25	1.45	209	213	1.51	1.88	67
7	298	8.14	100	1.73	1.21	2.05	0.186	0.390	0.550	0.696	0.799	0.867	6.97	12.25	1.89	198	207	3.95	4.81	66
8	298	9.24	100	1.72	1.16	2.18	0.193	0.413	0.564	0.677	0.766	0.834	7.34	12.25	2.07	209	230	9.28	12.56	72
9	298	8.14	70	1.82	1.27	1.33	0.289	0.522	0.700	0.805	0.874	0.929	5.65	6.95	2.56	199	206	3.40	4.12	65
10	298	8.14	40	1.76	1.23	1.36	0.136	0.248	0.370	0.485	0.568	0.660	3.12	4.80	2.12	205	208	1.39	1.71	80
11	288	5.75	100	1.68	1.60	1.38	0.132	0.374	0.598	0.725	0.838	0.906	4.72	8.64	1.36	161	164	1.83	1.77	63
12	293	5.75	100	1.74	1.46	1.38	0.232	0.340	0.527	0.706	0.804	0.897	4.92	10.55	1.28	192	196	2.03	2.33	59
13	303	5.75	100	1.80	1.19	1.41	0.204	0.427	0.611	0.716	0.812	0.889	5.09	13.59	1.26	225	228	1.15	1.54	53
14	308	5.75	100	1.78	1.06	1.47	0.232	0.470	0.645	0.774	0.863	0.931	5.79	13.85	1.58	252	255	1.29	1.94	57

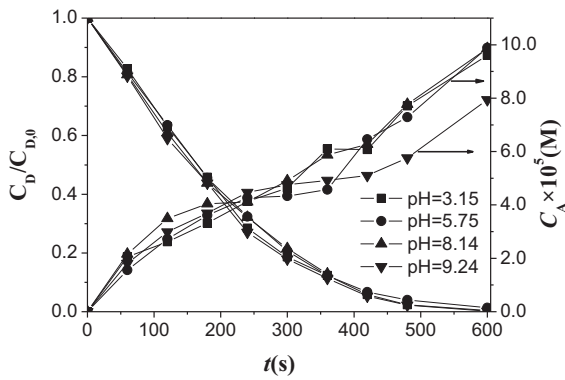


Fig. 1. Degradation of Cationic Red X-GRL  $C_D/C_{D,0}$  and accumulation of dissolved ozone  $C_A$  at various pH's (Runs 1–4 in Table 1).

### 3. Results and discussion

#### 3.1. Influence of reaction variables

Experiments of Cationic Red X-GRL degradation by ozone were carried out at various gas flow rate  $Q_G$ , temperature  $T$ , initial Cationic Red X-GRL concentration  $C_{D,0}$ , and pH. Table 1 shows the conversion  $1 - C_D/C_{D,0}$  and degradation rate of Cationic Red X-GRL  $-dC_D/dt$  at various times under various operating conditions.

Results from Runs 1–4 (Table 1) indicate that the effect of pH is modest: the degradation rate increases from  $4.88 \times 10^{-7} \text{ M}^{-1} \text{ s}^{-1}$  at pH 3.15 to  $6.04 \times 10^{-7} \text{ M}^{-1} \text{ s}^{-1}$  at pH 9.24. Increasing pH can increase the hydroxyl radical concentration, and then the indirect oxidation rate of Cationic Red X-GRL. On the other hand, however, the equilibrium concentration of ozone  $C_A^*$  is decreased at elevated pH, thereby lowering the direct oxidation rate of ozone.

It is evident from Fig. 1 that the dissolved ozone  $C_A$  accumulates with reaction time. Because the reaction is in the slow kinetic regime, which is confirmed later on (Section 3.2), the  $C_A$  is accumulated.

The gas flow rate  $Q_G$  affects volumetric mass transfer coefficient, and thus, increasing  $Q_G$  enhances the Cationic Red X-GRL degradation, as shown in Table 1. For example, increasing  $Q_G$  from 40 (Run 10) to  $100 \text{ L h}^{-1}$  (Run 3) increases the conversion of Cationic Red X-GRL from 66.0 to 87.1% at 300 s and degradation rate from  $3.12$  to  $5.46 \times 10^{-7} \text{ M s}^{-1}$ .

Temperature can pose some opposing effects on the overall reaction rate. For example, when  $T$  is increased, the direct oxidation rate is increased [20], while  $C_A^*$  is decreased. The former effect is stronger than the later. As a result, the overall conversion and degradation rate of Cationic Red X-GRL increases with increasing  $T$  as shown in Table 1 (Runs 2, 11–14).

The influence of initial Cationic Red X-GRL concentration  $C_{D,0}$  on the degradation rate of Cationic Red X-GRL can be revealed by comparing Runs 1–5, 2–6, 3–7, and 4–8 in Table 1: the degradation rate increases with increasing  $C_{D,0}$ .

#### 3.2. Determination of gas–liquid mass transfer regime and kinetic parameters

According to the film theory, when absorption of a gas into a solution is accompanied by an irreversible chemical reaction with a compound dissolved in the liquid, the gas absorption rate  $N_A a$  in the bulk liquid phase (slow kinetic regime) is given by [20,24]:

$$N_A a = k_L a C_A^* E = -\frac{z dC_D}{dt} + \frac{dC_A}{dt} \quad (1)$$

where  $E$  is the enhancement factor defined as the ratio of the rate of absorption in the presence of a chemical reaction to the maximum

rate of pure physical absorption,  $z$  is the stoichiometric ratio for the ozone–Cationic Red X-GRL reaction.

As the term  $dC_A/dt$  is always <9% of term  $-z dC_D/dt$  in all experimental results, the term  $dC_A/dt$  can be neglected to simplify the mathematical manipulation. Thus, the enhancement factor  $E$  can be calculated via [20]:

$$E = -\frac{z dC_D}{k_L a C_A^* dt} \quad (2)$$

Table 1 shows the  $E$  values obtained at  $t=0$ . In all cases, the  $E$  values are <3, indicating that the reaction develops in the bulk liquid, i.e. in the slow kinetic regime [20,24].

Assuming that the direct oxidation rate  $k_D$  of Cationic Red X-GRL follows the first order rate law with respect to both ozone and Cationic Red X-GRL, and indirect oxidation rate  $k_R$  of Cationic Red X-GRL is also first order with respect to both  $\bullet\text{OH}$  and Cationic Red X-GRL [19,20,25]. Then, the overall degradation rate can be described as:

$$-\frac{dC_D}{dt} = k_D C_D C_A + k_R C_D C_{\bullet\text{OH}} \quad (3)$$

In Eq. (3), the  $k_D$  was determined in our previous study [20] using 50 mM tertiary butanol as a scavenger to inhibit the reaction between  $\bullet\text{OH}$  and Cationic Red X-GRL. Indirect oxidation rate  $k_R$  was determined to be  $1.7 \times 10^{10} \text{ M}^{-1} \text{ s}^{-1}$  employing a competitive oxidation method by using phenol as a reference agent. Further information can be found in Text S1 of the Supplementary Information.

According to von Gunten [26] and Eq. (24) that will be shown later, the concentration of  $\bullet\text{OH}$  is proportional to the concentration of dissolved ozone,

$$\gamma = \frac{C_{\bullet\text{OH}}}{C_A} \quad (4)$$

where the  $\gamma$  represents the fraction of decomposition of ozone into  $\bullet\text{OH}$  in certain pH.

Then, Eq. (3) can be transformed to:

$$-\frac{dC_D}{dt} = k_D C_D C_A + k_R \gamma C_D C_A = (k_D + k_R \gamma) C_D C_A = k_T C_D C_A \quad (5)$$

where  $k_T$  is the overall oxidation rate constant.

Eq. (5) can be integrated with initial condition:  $t=0$ ,  $C_D = C_{D,0}$ , yielding,

$$-\ln \left( \frac{C_D}{C_{D,0}} \right) = k_T \int_0^t C_A dt \quad (6)$$

Then,  $k_T$  can be calculated by fitting Eq. (6) to the experimental reaction rate data given in Table 1. For example, Fig. 2 shows the

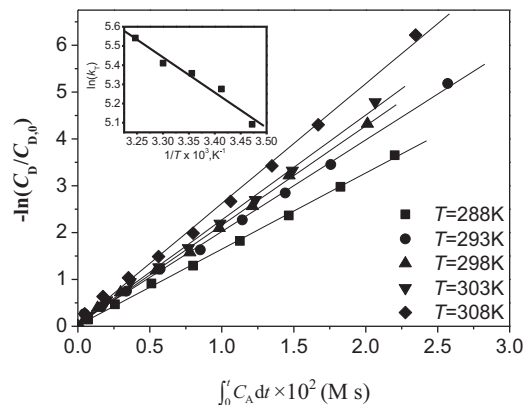


Fig. 2. Determination of the overall reaction rate constant  $k_T$  at various temperatures (Runs 2 and 11–14 in Table 1).

calculation of  $k_T$  at various temperatures. As shown in Fig. 2, the proposed rate law offered a reasonably good fit to the data in all cases.

In order to quantify the contribution of  $\bullet\text{OH}$ -facilitated indirect oxidation, a proportionality constant  $\alpha_R$  represents the degradation fraction of Cationic Red X-GRL by indirect oxidation rate over the overall reaction rate is introduced, defined as:

$$\alpha_R = \frac{k_R \gamma}{k_D + k_R \gamma} = \frac{k_R \gamma}{k_T} = 1 - \frac{k_D}{k_T} \quad (7)$$

According to Eq. (7),  $\gamma$  can be acquired through:

$$\gamma = \alpha_R \frac{k_T}{k_R} \quad (8)$$

Table 1 gives the calculated  $\alpha_R$  and  $\gamma$  values. At pH 9.24,  $\alpha_R$  is ca. 10% and  $\gamma$  lies between  $10^{-9}$  and  $10^{-10}$  [26,27]; and the values of  $\alpha_R$  and  $\gamma$  decreased with decreasing pH. Therefore, the  $\bullet\text{OH}$ -facilitated indirect oxidation is rather weak in this work.

Data in Table 1 also indicate that the  $k_T$  is clearly pH-dependent. When pH was raised from 3.15 (Run 1) to 9.24 (Run 4),  $k_T$  increases from 208 to 228  $\text{M}^{-1} \text{s}^{-1}$  and  $\alpha_R$  increases from 2.47 to  $11.50 \times 10^{-2}$ . Because the concentration of  $\bullet\text{OH}$  is influenced by the concentration of hydroxyl ion,  $\alpha_R$  increases with pH. Table 1 also indicates that  $k_T$  is influenced by temperature strongly. As temperature was increased from 288 (Run 11) to 308 K (Run 14),  $k_T$  increases from 164 to 255  $\text{M}^{-1} \text{s}^{-1}$ . Thus, the overall rate constant can be expressed by a modified Arrhenius equation as follows [20]:

$$k_T = k'_0 \exp\left(-\frac{E_{a,\text{obs}}}{RT}\right) (\text{OH}^-)^m \quad (9)$$

where  $E_{a,\text{obs}}$  is the observed activation energy,  $m$  is the exponential constant of concentration of  $\text{OH}^-$ , and is the pre-exponential factor of modified Arrhenius equation.

According to Eq. (9),  $E_{a,\text{obs}}$  can be calculated by non-linear regression analysis of  $k_T$  as a function of  $T$  and pH. The following correlation equation was obtained based on the results in Runs 1–14

of Table 1,

$$k_T = 108,013 \exp\left(\frac{-15,298}{RT}\right) (\text{OH}^-)^{0.0037} (\text{M}^{-1} \text{s}^{-1}), \quad r = 0.981 \quad (10)$$

with  $E_{a,\text{obs}} = 15.298 \text{ kJ mol}^{-1}$  and  $m = 0.0037$ .

The  $E_{a,\text{obs}}$  is slightly lower than an activation energy of 15.538  $\text{kJ mol}^{-1}$  for direct ozone oxidation of the dyestuff in a previous work [20].

The  $k_T$  values shown in Table 1 were used to verify the condition of slow kinetic regime. For this purpose, the dimensionless Hatta number  $Ha$  was determined for all experiments. For a second order irreversible reaction, the  $Ha$  takes the form [24]:

$$Ha = \left(\frac{D_A k_T C_D}{k_L^2}\right)^{1/2} \quad (11)$$

This  $Ha$  allows for ascertaining the type of kinetic regime: a low value of  $Ha$  between 0.02 and 0.3 indicates that the reaction occurs in the slow regime, whereas a value higher than 3 points to the fast regime; and a value between 0.3 and 3 correspond to the moderately fast regime [24]. Table 1 shows the calculated  $Ha$  values at the initial reaction time. The values ranged between 0.053 and 0.080 in all cases, indicating that the all reactions occurred in the slow regime. Therefore, the reaction between ozone and Cationic Red X-GRL occurs in the liquid bulk.

### 3.3. General mechanism of ozonation of Cationic Red X-GRL

Table 2 summarizes the reaction steps in the ozonation system. Ozone can decompose into  $\bullet\text{OH}$  through a series of chain reactions, including an initiation step (reaction 1) followed by a series of propagation steps (reactions (2)–(7)) [6–8]. Ozone and  $\bullet\text{OH}$  in the aqueous solution are able to break aromatic rings [25,28–30]. Reaction between radicals (reactions (8)–(10)) can terminate the propagation of radicals. It is worth mentioning that the phosphorous species such as  $\text{H}_3\text{PO}_4$ ,  $\text{H}_2\text{PO}_4^-$ , and  $\text{HPO}_4^{2-}$  can act as weak scavengers of  $\bullet\text{OH}$  (reactions (11)–(13)) because the  $\bullet\text{OH}$  reaction rate constant of these species at range of  $10^5$ – $10^7 \text{ M}^{-1} \text{ s}^{-1}$  are much

**Table 2**

Reaction mechanisms in the ozonation: reaction steps and rate constants.

No.	Reaction	Rate constant	Ref.
1	$\text{O}_3 + \text{OH}^- \xrightarrow{k_1} \text{HO}_2^\bullet + \text{O}_2^{\bullet-}$	$k_1 = 7.0 \times 10^1 \text{ M}^{-1} \text{ s}^{-1}$	[33]
2	$\text{HO}_2^\bullet \xrightleftharpoons{K_a} \text{O}_2^{\bullet-} + \text{H}^+$	$K_a = 10^{-4.8}$	[33]
3	$\text{O}_3 + \text{O}_2^{\bullet-} \xrightarrow{k_2} \text{O}_3^{\bullet-} + \text{O}_2$	$k_2 = 1.6 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$	[33]
4	$\text{O}_3^{\bullet-} + \text{H}^+ \xrightleftharpoons[k_{-3}]{k_3} \text{HO}_3^\bullet$	$k_3 = 5.2 \times 10^{10} \text{ M}^{-1} \text{ s}^{-1} k^{-3} = 3.3 \times 10^2 \text{ s}^{-1}$	[33]
5	$\text{HO}_3^\bullet \xrightarrow{k_4} \bullet\text{OH} + \text{O}_2$	$k_4 = 1.4 \times 10^5 \text{ s}^{-1}$	[33]
6	$\bullet\text{OH} + \text{O}_3 \xrightarrow{k_5} \text{HO}_4^\bullet$	$k_5 = 3.0 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$	[33]
7	$\text{HO}_4^\bullet \xrightarrow{k_6} \text{HO}_2^\bullet + \text{O}_2$	$k_6 = 2.8 \times 10^4 \text{ s}^{-1}$	[33]
8	$\text{HO}_4^\bullet + \text{HO}_4^\bullet \xrightarrow{k_7} \text{H}_2\text{O}_2 + 2\text{O}_3$	$k_7 = 5.0 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$	[33]
9	$\text{HO}_4^\bullet + \text{HO}_3^\bullet \xrightarrow{k_8} \text{H}_2\text{O}_2 + \text{O}_3 + \text{O}_2$	$k_8 = 5.0 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$	[33]
10	$\text{HO}_4^\bullet + \text{HO}_2^\bullet \xrightarrow{k_9} \text{H}_2\text{O} + \text{O}_3 + \text{O}_2$	$k_9 = 10^{10} \text{ M}^{-1} \text{ s}^{-1}$	[33]
11	$\text{H}_3\text{PO}_4 + \bullet\text{OH} \xrightarrow{k_{\text{PH},1}} \text{H}_2\text{O} + \text{H}_2\text{PO}_4^\bullet$	$k_{\text{PH},1} = 2.6 \times 10^6 \text{ M}^{-1} \text{ s}^{-1}$	[32]
12	$\text{H}_2\text{PO}_4^- + \bullet\text{OH} \xrightarrow{k_{\text{PH},2}} \text{OH}^- + \text{H}_2\text{PO}_4^\bullet$	$k_{\text{PH},2} = 2.2 \times 10^7 \text{ M}^{-1} \text{ s}^{-1}$	[32]
13	$\text{HPO}_4^{2-} + \bullet\text{OH} \xrightarrow{k_{\text{PH},3}} \text{OH}^- + \text{HPO}_4^{\bullet-}$	$k_{\text{PH},3} = 7.9 \times 10^5 \text{ M}^{-1} \text{ s}^{-1}$	[32]
14	$\text{H}_3\text{PO}_4 \xrightleftharpoons{K_1} \text{H}^+ + \text{H}_2\text{PO}_4^-$	$K_1 = 10^{-2.2}$	[32]
15	$\text{H}_2\text{PO}_4^- \xrightleftharpoons{K_2} \text{H}^+ + \text{HPO}_4^{2-}$	$K_2 = 10^{-7.2}$	[32]
16	$\text{HPO}_4^{2-} \xrightleftharpoons{K_3} \text{H}^+ + \text{PO}_4^{3-}$	$K_3 = 10^{-12.3}$	[32]
17	$\text{TBA} + \bullet\text{OH} \xrightarrow{k_{\text{TBA}}} \text{final product}$	$k_{\text{TBA}} = 5 \times 10^8 \text{ M}^{-1} \text{ s}^{-1}$	[34]
18	$\text{D} + \text{zO}_3 \xrightarrow{k_D} \text{P}$	$k_D = 108,810 \exp(-15,538/RT) \text{ M}^{-1} \text{ s}^{-1}$	[20]
19	$\text{D} + \bullet\text{OH} \xrightarrow{k_R} \text{P}$	$k_R = 1.7 \times 10^{10} \text{ M}^{-1} \text{ s}^{-1}$	
20	$\text{P}_i + \bullet\text{OH} \xrightarrow{k_{\text{Pi}}} \text{final or more intermediate}$		

slower than common rate constant range of  $10^8$ – $10^{10} \text{ M}^{-1} \text{ s}^{-1}$  [6–8,19,27,31].

As can be seen in Section 3.6, the maximum concentration of  $\bullet\text{OH}$  is ca.  $10^{-13} \text{ M}$  at pH 10, the second order reaction rate between radicals (reactions (8)–(10)) is much slower than reactions between compounds, and radical and compounds. Therefore, the reaction rates between radicals (reactions (8)–(10)) can be ignored in the kinetic research later.

The intermediate products can influence the ozonation kinetics (reactions (18) and (19) in Table 2). This is because the intermediates also consume ozone and  $\bullet\text{OH}$  [32]. Our previous work [21] revealed that 1 mol Cationic Red X-GRL consumes 4 mol ozone in direct ozonation reaction. This ozone demand can be explained by a simplified degradation mechanism [20].

As  $\bullet\text{OH}$  can be consumed by TBA with a relatively high rate (reaction (17) in Table 2), TBA can inhibit the indirect oxidation of other compounds by  $\bullet\text{OH}$ . By the way, the TBA is a weak surfactant that can influence the  $k_{\text{L}a}$  of ozone in mass transfer.

Based on the reaction mechanisms and mass transfer parameters of semi-batch column reactor, the following rate models are formulated through mole balance equations for the compounds such as Cationic Red X-GRL, dissolved ozone, ozone in off gas, and nitrate. Assuming complete water and gas mixing, and considering that the reaction of ozone with Cationic Red X-GRL takes place in the slow kinetic regime the kinetic models for the semi-batch column reactor are deduced as follows:

For ozone in water,

$$\frac{dC_A}{dt} = k_{\text{L}a}(C_A^* - C_A) - \sum r_i = k_{\text{L}a} \left( \frac{(P_A + P_{A,\text{in}})/2}{H} - C_A \right) - \sum r_i \quad (12)$$

where  $P_A$  and  $P_{A,\text{in}}$  are the ozone partial pressure in the off gas and input gas, respectively,  $H$  is the Henry's constant, and  $\sum r_i$  is the decomposition term of ozone due to chemical reactions defined as follows:

$$\sum r_i = (4k_{\text{D}}C_{\text{D}} + k_1C_{\text{OH}^-} + k_2C_{\text{O}_2^{\bullet-}} + k_5C_{\bullet\text{OH}})C_A \quad (13)$$

For ozone in the gas phase,

$$\frac{dC_{A,G}}{dt} = \frac{Q_G}{V_G} \left( \frac{P_{A,\text{in}}}{RT} - C_{A,G} \right) - k_{\text{L}a} \frac{V}{V_G} \left( \frac{(P_A + P_{A,\text{in}})/2}{H} - C_A \right) \quad (14)$$

where  $V_G$  and  $V$  are the cumulative volume of gas in the reactor (0.060 L), and the volume of the liquid phase (3.5 L), respectively.

For Cationic Red X-GRL, the degradation rate can be acquired by Eq. (3).

For nitrate,

$$\frac{dC_{\text{NO}_3^-}}{dt} = k_{\text{D}}C_{\text{D}}C_A \quad (15)$$

### 3.4. Determination of radical concentrations

Based on the mechanism of Table 2 and Eqs. (3), (12)–(15), the formation rates of radicals in the system can be described by Eqs. (16)–(20):

$$\frac{dC_{\text{HO}_2^{\bullet}}}{dt} + \frac{dC_{\text{O}_2^{\bullet-}}}{dt} = 2k_1C_{\text{OH}^-}C_A - k_2C_{\text{O}_2^{\bullet-}}C_A + k_6C_{\text{HO}_4^{\bullet}} \quad (16)$$

$$\begin{aligned} \frac{dC_{\bullet\text{OH}}}{dt} &= k_4C_{\text{HO}_3^{\bullet}} - k_5C_{\bullet\text{OH}}C_A - k_{\text{R}}C_{\bullet\text{OH}}C_{\text{D}} - k_{\text{TBA}}C_{\bullet\text{OH}}C_{\text{TBA}} \\ &\quad - (k_{\text{PH},1}C_{\text{PH},1} + k_{\text{PH},2}C_{\text{PH},2} + k_{\text{PH},3}C_{\text{PH},3})C_{\bullet\text{OH}} \\ &\quad - \sum k_{\text{P}_i}C_{\bullet\text{OH}}C_{\text{P}_i} \\ &= k_4C_{\text{HO}_3^{\bullet}} - k_5C_{\bullet\text{OH}}C_A - k_{\text{R}}C_{\bullet\text{OH}}C_{\text{D}} - k_{\text{TBA}}C_{\bullet\text{OH}}C_{\text{TBA}} \\ &\quad - \sum k_{\text{PH},i}C_{\bullet\text{OH}}C_{\text{PH},i} - \sum k_{\text{P}_i}C_{\bullet\text{OH}}C_{\text{P}_i} \end{aligned} \quad (17)$$

$$\frac{dC_{\text{HO}_3^{\bullet}}}{dt} = k_3C_{\text{H}^+}C_{\text{O}_3^{\bullet-}} - (k_{-3} + k_4)C_{\text{HO}_3^{\bullet}} \quad (18)$$

$$\frac{dC_{\text{O}_3^{\bullet-}}}{dt} = k_2C_{\text{O}_2^{\bullet-}}C_A - k_3C_{\text{H}^+}C_{\text{O}_3^{\bullet-}} + k_{-3}C_{\text{HO}_3^{\bullet}} \quad (19)$$

$$\frac{dC_{\text{HO}_4^{\bullet}}}{dt} = k_5C_{\bullet\text{OH}}C_A - k_6C_{\text{HO}_4^{\bullet}} \quad (20)$$

Assuming that the system is at pseudo-steady state, the hydroxyl and superoxide ion radical concentrations can be obtained by the following equations:

$$C_{\bullet\text{OH}} = \frac{2k_1C_{\text{OH}^-}C_A}{k_{\text{R}}C_{\text{D}} + k_{\text{TBA}}C_{\text{TBA}} + \sum k_{\text{PH},i}C_{\text{PH},i} + \sum k_{\text{P}_i}C_{\text{P}_i}} \quad (21)$$

$$C_{\text{O}_2^{\bullet-}} = \frac{2k_1C_{\text{OH}^-} + k_5C_{\bullet\text{OH}}}{k_2} \quad (22)$$

Due to the unknown compositions of the ozonated Cationic Red X-GRL solution, the indirect reaction term of Cationic Red X-GRL and  $\bullet\text{OH}$  in the denominator of Eq. (22) and intermediates (reactions (19) and (20) in Table 2) are assumed constant and can be expressed as follows:

$$k_{\text{R}}C_{\text{D}} + \sum k_{\text{P}_i}C_{\text{P}_i} = k_{\text{R}}C_{\text{D},0} \quad (23)$$

The rate constants,  $k_{\text{R}}$  and  $k_{\text{P}_i}$  of  $\bullet\text{OH}$ -mediated reactions are of similar magnitude because the unselective character of  $\bullet\text{OH}$ . According to a previous study [21], the reduction of TOC (total organic carbon) in a similar system is <5.7% in 600 s, indicating that mineralization of Cationic Red X-GRL is weak. In addition, the organic intermediates are similar in oxidation nature to their parent compound Cationic Red X-GRL. The effective collision between total organic carbon and  $\bullet\text{OH}$ , and consumption of  $\bullet\text{OH}$  would keep rather stable during the ozonation process. Therefore, Eq. (23) appears reasonable under these experiments. Thus,

$$C_{\bullet\text{OH}} = \frac{2k_1C_{\text{OH}^-}C_A}{k_{\text{R}}C_{\text{D},0} + k_{\text{TBA}}C_{\text{TBA}} + \sum k_{\text{PH},i}C_{\text{PH},i}} \quad (24)$$

It was calculated that the value of  $k_{\text{R}}C_{\text{D},0}$  is 100 times greater than  $\sum k_{\text{PH},i}C_{\text{PH},i}$  in the experimental conditions. The scavenger effect of reactions (11)–(13) in Table 2 is trivial. Thus, it can be deduced from Eq. (24) that the concentration of  $\bullet\text{OH}$  is proportional to the concentration of ozone without TBA.

Substituting Eqs. (23) and (24) into Eq. (13) gives:

$$\sum r_i = \left( 4k_{\text{D}}C_{\text{D}} + 3k_1C_{\text{OH}^-} + \frac{4k_5k_1C_{\text{OH}^-}}{k_{\text{R}}C_{\text{D},0} + k_{\text{TBA}}C_{\text{TBA}} + \sum k_{\text{PH},i}C_{\text{PH},i}} \right) C_A \quad (25)$$

As can be seen from Eq. (25), the decomposition term of ozone  $\sum r_i$  is proportional to the  $C_{\text{D}}$  with  $z=4$ , and to the concentration of hydroxyl ion in solution.

### 3.5. Prediction of concentrations of Cationic Red X-GRL, dissolved ozone, ozone in off gas, and nitrate

The first order differential Eqs. (3), (12)–(15) were solved numerically to obtain the concentration profiles of Cationic Red X-GRL, dissolved ozone, ozone in off gas, and nitrate. In this work, the fourth order Runge–Kutta method was used for solving the equation set with the following initial conditions:

$$t = 0, \quad C_{\text{D}} = C_{\text{D},0}, \quad C_A = 0, \quad C_{A,G} = 0, \quad \text{and} \quad C_{\text{nitrate}} = 0 \quad (26)$$

For examples, Fig. 3 shows the transient concentration profiles of measured and calculated  $C_{\text{D}}$ ,  $C_A$ ,  $C_{A,G}$ , and  $C_{\text{nitrate}}$ , respectively. Fig. 3a shows the results at pH 8.14 in Run 3 of Table 1. The model is able to adequately predict the experimentally measured  $C_{\text{D}}$  as the reactor reached the well-mixed state rapidly.

Fig. 3b shows that the experimentally measured  $C_A$  and calculated  $C_A$  matched fairly well. The maximum deviation appears at the end of reaction, which can be attributed to that fact that the model calculation did not account for the additional ozone consumption

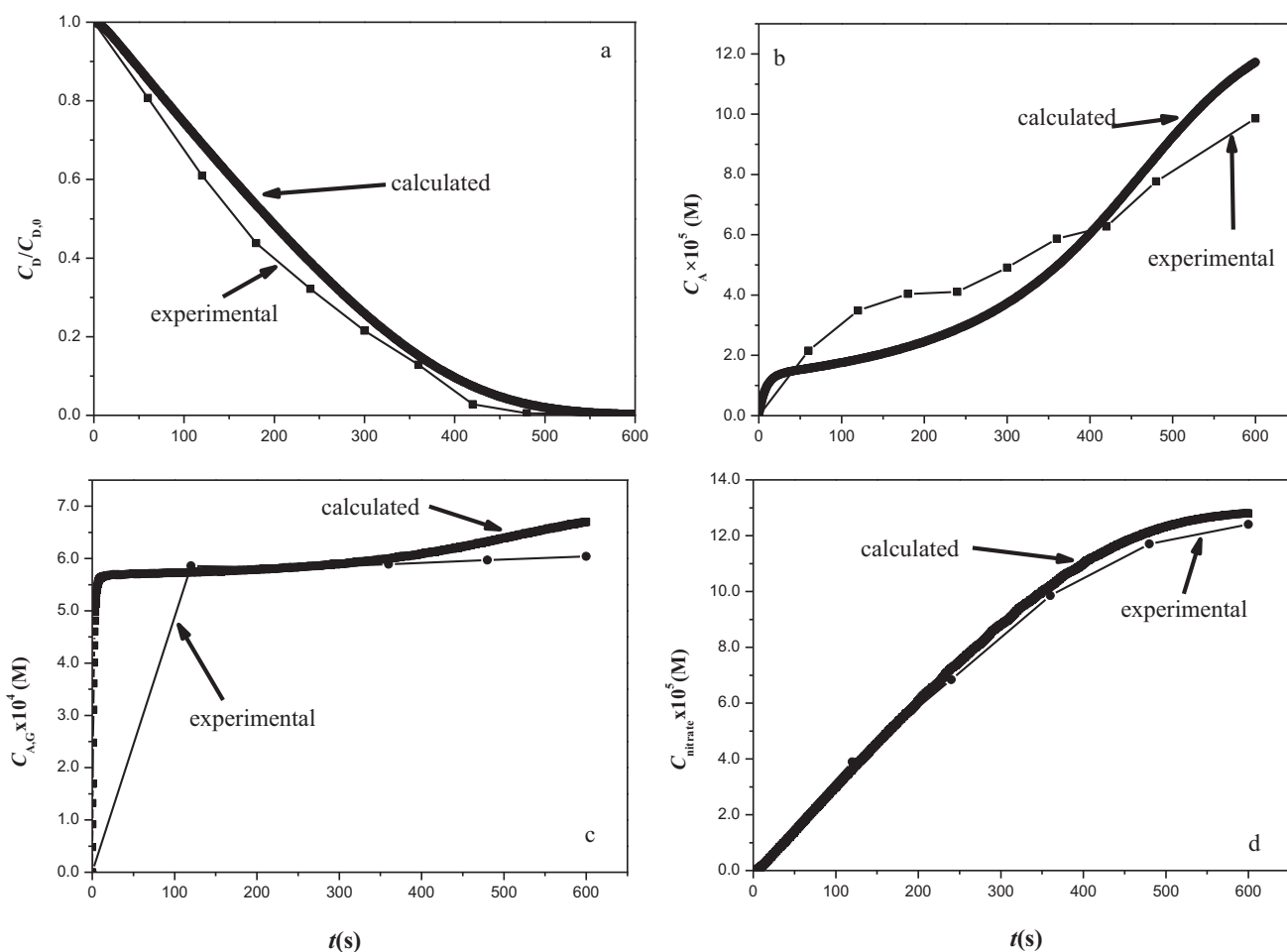


Fig. 3. Calculated and experimental concentrations of (a) Cationic Red X-GRL, (b) dissolved ozone, (c) off gas ozone, and (d) nitrate (Run 3 in Table 1).

for degradation of intermediates. For the  $C_{A,G}$  (see Fig. 3c), the same trend as  $C_A$  was observed between the experimental and calculated concentrations. Finally, Fig. 3d shows that the model predicts the nitrate production rate very well.

### 3.6. Sensitivity analysis of experimental parameters

Sensitivity analysis of the model was performed with first order differential Eqs. (3), (12)–(15) and with respect to the parameters (pH,  $T$ ,  $P_A$ ,  $Q_G$ , and  $C_{TBA}$ ). The following conditions were assumed where applicable:  $Q_G = 100 \text{ L h}^{-1}$ ,  $C_{D,0} = 1.3 \times 10^{-4} \text{ M}$ ,  $T = 298 \text{ K}$ , and  $P_A = 1.75 \text{ kPa}$ , with the initial conditions as Eq. (26).

The pH of water is probably the most complex parameter affecting the ozonation processes. Fig. 4a–c shows the calculated results of  $C_D$ ,  $C_A$ , and  $C_{A,G}$  at pH 3, 7, and 10, respectively. The degradation of Cationic Red X-GRL and  $C_{A,G}$  are influenced slightly (Fig. 4a and c), while  $C_A$  decreases markedly as pH is varied from 3 to 10. The greater pH sensitivity of  $C_A$  is due to the fact that reaction (1) in Table 2 takes place faster at a higher pH where more  $\bullet\text{OH}$  are produced (Fig. 4b). Eqs. (27) and (28) define the characteristics of  $\bullet\text{OH}$ -mediated indirect reaction ratio by calculating  $\alpha_{R,cal}$  and direct ozonation ratio by calculating  $\alpha_{D,cal}$ . The concentration of  $\bullet\text{OH}$  is increased from  $10^{-20} \text{ M}$  at pH 3 to  $10^{-16} \text{ M}$  at pH 7 and  $10^{-13} \text{ M}$  at pH 10, and the  $\alpha_{R,cal}$  is increased from  $10^{-8}$  at pH 3 to  $10^{-4}$  at pH 7 and 0.34 at pH 10.

$$\alpha_{R,cal} = \frac{k_R C_D C_{\bullet\text{OH}}}{k_D C_D C_A + k_R C_D C_{\bullet\text{OH}}} = \frac{k_R C_{\bullet\text{OH}}}{k_D C_A + k_R C_{\bullet\text{OH}}} \quad (27)$$

$$\alpha_{D,cal} = \frac{k_D C_D C_A}{k_D C_D C_A + k_R C_D C_{\bullet\text{OH}}} = \frac{k_D C_A}{k_D C_A + k_R C_{\bullet\text{OH}}} = 1 - \alpha_{R,cal} \quad (28)$$

Fig. 4d–f shows the calculated results of  $C_D$ ,  $C_A$ , and  $C_{A,G}$  at  $T$  of 288, 298, and 308 K, respectively. With increasing  $T$ , the  $C_A^*$  decreases [22], whereas  $k_{L,A}$  and  $k_T$  increase. As a result, the degradation of Cationic Red X-GRL is increased modestly with increasing temperature (Fig. 4d), while  $C_A$  and  $C_{A,G}$  are decreased notably (Fig. 4e and f).

Fig. 4g–i shows the calculated results of  $C_D$ ,  $C_A$ , and  $C_{A,G}$  at  $P_A$  of 1, 1.75, and 2.5 kPa, respectively. With increasing  $P_A$ , the mass transfer driving force, i.e. the ozone concentration gradient across the gaseous phase and liquid phase is increased. Therefore, the degradation of Cationic Red X-GRL,  $C_A$ , and  $C_{A,G}$  are increased.

Fig. 4j–l shows the calculated results of  $C_D$ ,  $C_A$ , and  $C_{A,G}$  at  $Q_G$  of 40, 70, and 100  $\text{L h}^{-1}$ , respectively. With increasing  $Q_G$ , mass transfer coefficient is increased. Therefore, the degradation of Cationic Red X-GRL,  $C_A$ , and  $C_{A,G}$  are increased.

Fig. 4m–o shows the calculated results of  $C_D$ ,  $C_A$ , and  $C_{A,G}$  at 0 and 50 mM of  $C_{TBA}$ , respectively. The degradation of Cationic Red X-GRL (Fig. 4m),  $C_A$ , and  $C_{A,G}$  (Fig. 4n and o) decrease with increasing  $C_{TBA}$ . At pH 10, the concentration of  $\bullet\text{OH}$  decreases from  $10^{-13} \text{ M}$  without TBA to  $10^{-14} \text{ M}$  with a TBA of  $50 \times 10^{-3} \text{ M}$ , and the  $\alpha_{R,cal}$  decreases from 0.34 without TBA to 0.041 with  $50 \times 10^{-3} \text{ M}$  of TBA. Evidently, TBA can exert strong scavenging effect on the ozonation processes.

Therefore, the parameters such as pH and  $C_{TBA}$  can influence  $C_D/C_{D,0}$ ,  $C_A$ , and  $C_{A,G}$  apparently through the influencing of formation of  $\bullet\text{OH}$ , while the  $T$  influence  $C_D/C_{D,0}$  and  $C_{A,G}$  moderately

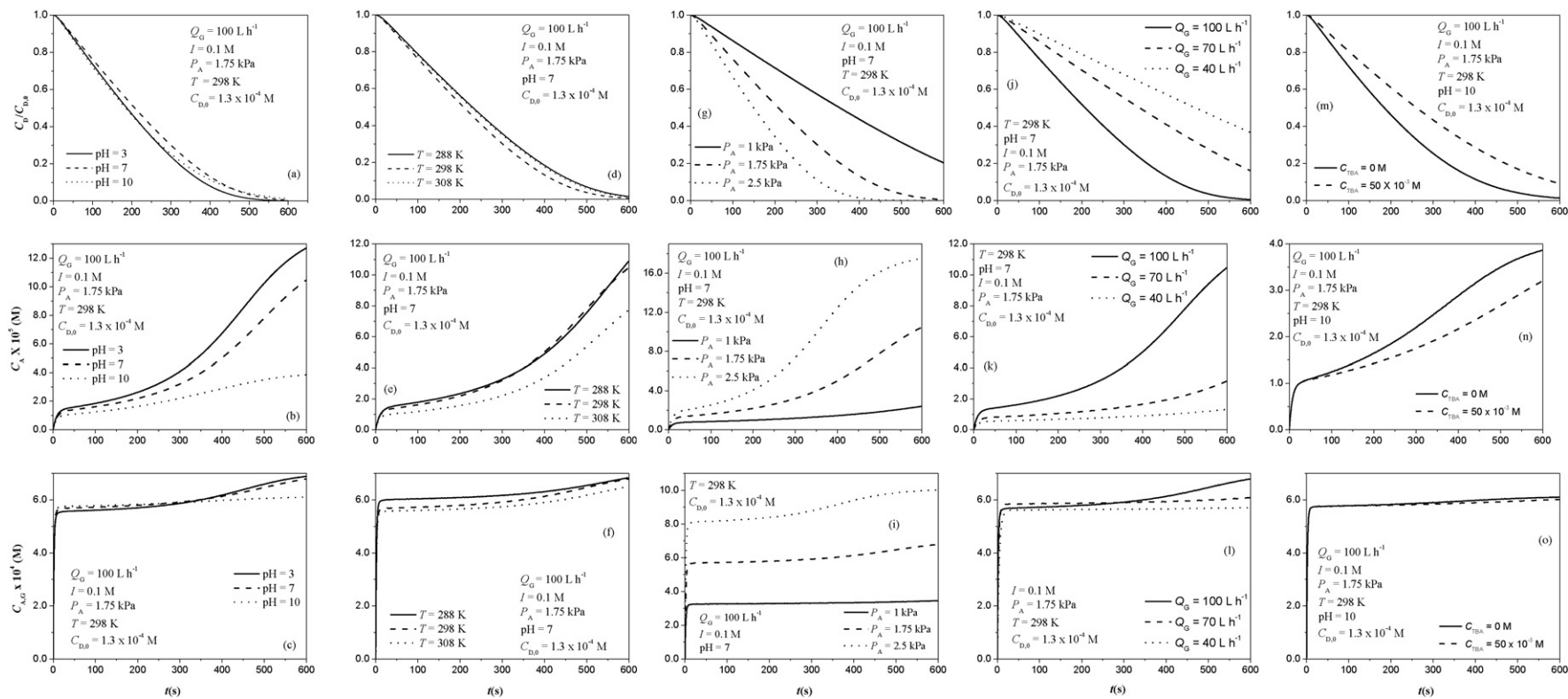


Fig. 4. Sensitivity analyses of  $C_D$ ,  $C_A$ , and  $C_{A,G}$  with respect to (a–c) pH, (d–f)  $T$ , (g–i)  $P_A$ , (j–l)  $Q_G$ , and (m–o)  $C_{TBA}$ .

through the influencing of  $C_A$ . The parameters such as  $P_A$  and  $Q_C$  can influence  $C_D/C_{D,0}$ ,  $C_A$ , and  $C_{A,G}$  strongly through the influencing of mass transfer parameters of the semi-batch bubble column reactor.

#### 4. Conclusions

The results from this work indicate that coupled absorption of ozone into aqueous solution and subsequent ozonation of Cationic Red X-GRL can be described by an irreversible second order reaction kinetic model. The reaction occurs in the bulk liquid, corresponding to the slow kinetic regime. While Cationic Red X-GRL had been thought degradable via both direct ozonation and indirect  $\bullet$ OH-mediated oxidation, model calculations indicate that the degradation is predominantly facilitated by direct ozonation. Even at pH 9.24, the  $\bullet$ OH-mediated indirect oxidation is rather weak with a  $\alpha_R$  of  $\sim 10\%$  and  $\gamma$  between  $10^{-9}$  and  $10^{-10}$ . Based on our experimental data, a correlation equation was obtained through a modified Arrhenius equation, which correlates the overall rate constant with  $T$  and pH in the ozonation system. The correlation gave an observed activation energy  $E_{a,obs}$  of  $15.298 \text{ kJ mol}^{-1}$  and an exponential constant  $m$  of 0.0037.

Kinetic modeling of pollutant ozonation in water is a suitable tool for predicting process efficiency and reactor design. For ozonation of Cationic Red X-GRL, a mechanistically sounder kinetic model was derived by considering mass transfer, ozone decomposition mechanisms, and Cationic Red X-GRL degradation pathways. The parameters such as pH and  $C_{TBA}$  can influence  $C_D/C_{D,0}$ ,  $C_A$ , and  $C_{A,G}$  apparently through the influencing of formation of  $\bullet$ OH, while  $T$  influences  $C_D/C_{D,0}$  and  $C_{A,G}$  moderately through influencing  $C_A$ . The parameters such as  $P_A$  and  $Q_C$  can influence  $C_D/C_{D,0}$ ,  $C_A$ , and  $C_{A,G}$  strongly through influencing mass transfer parameters of the semi-batch bubble column reactor. Overall, the model is able to adequately interpret the experimental concentrations of Cationic Red X-GRL, dissolved ozone, off gas ozone, and nitrate.

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#### Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.jhazmat.2011.01.071.

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